

机型与规格表 THE MODELS & SPECIFICATIONS

纸盒基本形式及尺寸---锁底纸盒 (crashlock box)				纸盒基本形式及尺寸---两侧边贴纸盒 (double sides box)			
单位: mm				单位: mm			
型号	550FB II	650FB II	800FB II	型号	550FB II	650FB II	800FB II
A	MAX 550 MIN 130	650 130	800 130	A	MAX 450 MIN 90	560 90	570 90
B	MAX 550 MIN 550	550 550	550 550	B	MAX 600 MIN 60	600 60	600 60
C	MAX 245 MIN 60	300 60	370 60	C	MAX 380 MIN 70	500 70	530 70
F	MAX 30 MIN 10	30 10	30 10	F	MAX 30 MIN 10	30 10	30 10

纸盒基本形式及尺寸---一般边贴纸盒 (standard box)				纸盒基本形式及尺寸---四角贴盒 (选配) (optional:4 corner box)			
单位: mm				单位: mm			
型号	550FB II	650FB II	800FB II	型号	550FB II	650FB II	800FB II
A	MAX 550 MIN 90*	650 90*	800 90*	A	MAX 500 MIN 220	650 220	
B	MAX 600 MIN 60	600 60	600 60	B	MAX 600 MIN 60	600 60	
C	MAX 270 MIN 40	320 40	390 40	C	MAX 530 MIN 150	530 150	
F	MAX 30 MIN 8	30 8	30 8	D	MAX 430 MIN 150	580 150	
				E	MAX 120 MIN 35	120 35	

注*号: 表示配备小盒附件尺寸可到55mm

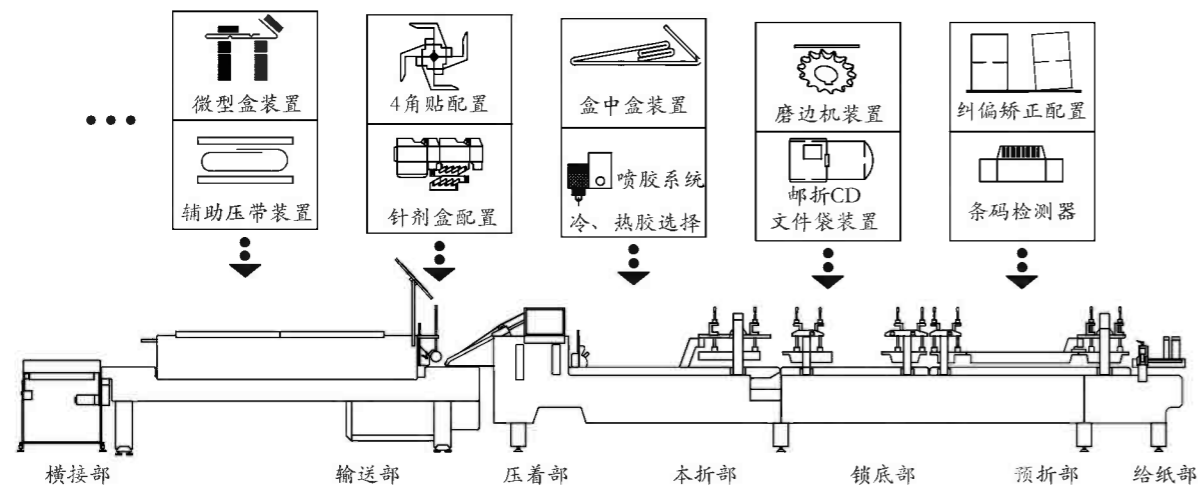
★ 其他特殊盒型请垂询本公司销售部

主要技术参数

1. 适用纸质: 200-650gsm, E, F, N浪瓦楞 (微型瓦楞)
 2. 制盒型式: 一般边贴、锁底贴、两侧边贴、四角贴 (选配)
 3. 最高速度: 400m/min
 4. 主机功率: 7.5KW
 5. 所需电力: 9KW, 380V; 选配四角贴电力17KW
 6. 机器重量: 4500/5000/6000KG; MK550FB II /MK650FB II /MK800FB II
 7. 机器尺寸: 11700mmX1600mm(MK550FB II)/1720mm (MK650FB II) /1870mm (MK800FB II) X2200mm长度X宽度X高度
- 本规格仅作参考, 如有改动恕不另行通知。

1. Available sheets: 200-650gsm, E, F, N flute corrugated
 2. Box-style: standard, double sides, crashlock box, 4 corner box(optional)
 3. Maximum speed: 400m/min
 4. Main wattage: 7.5KW
 5. Voltage: 9KW,380V; 17KW,380V(doing 4 corner box)
 6. Weight: 4500KG(MK550FBII) 5000KG(MK650FBII) 6000KG(MK800FBII)
 7. Dimensions: 11700 mm*1600mm*2200mm (MK550FBII)
11700 mm*1720mm*2200mm (MK650FBII)
11700 mm*1870mm*2200mm (MK800FBII)
- These above specifications are just for your reference.

完整的系统满足各种生产需求 (可供选配件)



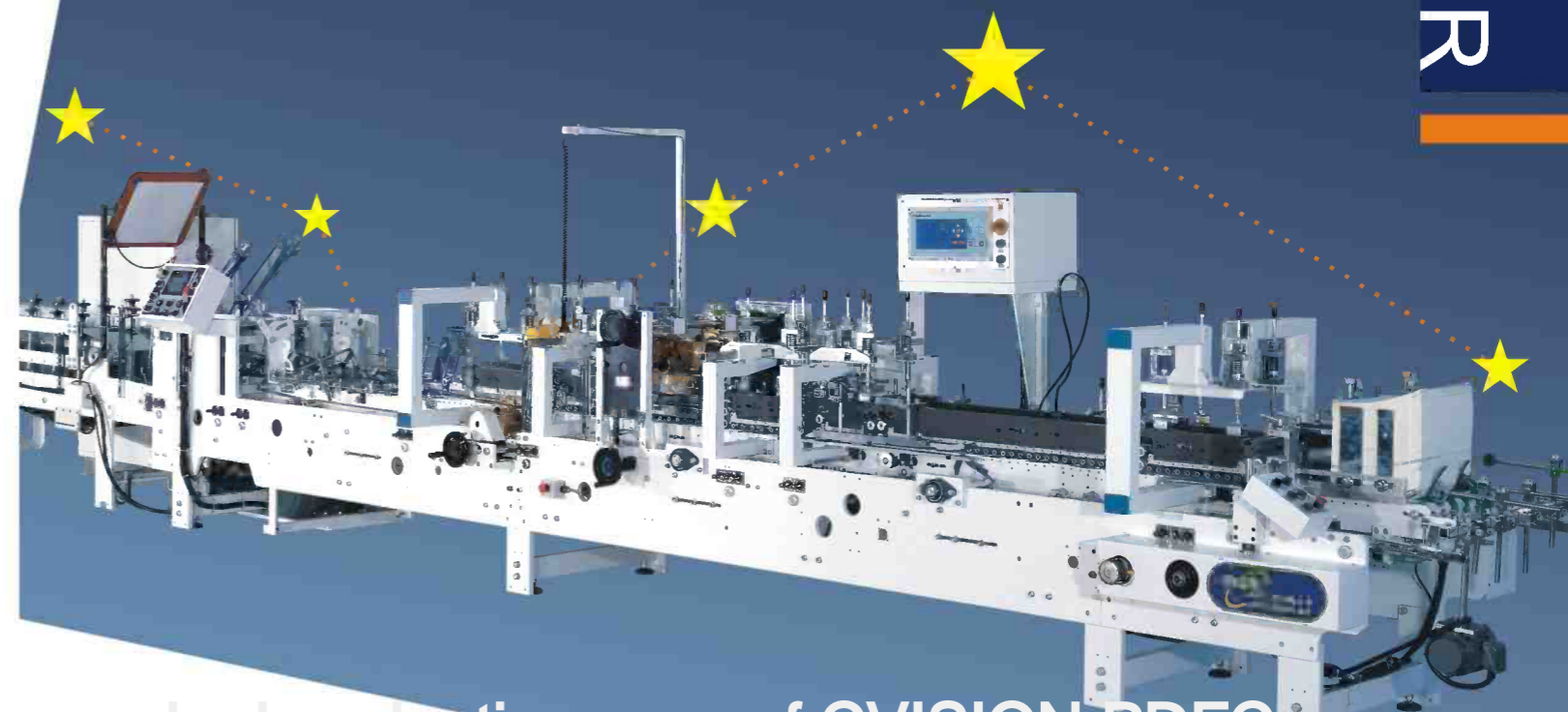
天津长荣印刷设备股份有限公司
 地址: 中国天津市北辰科技园双川道20号(300400)
 电话: 86-22-26979966
 传真: 86-22-26973430
 Http://www.mkmchina.com

卓越+持久+可靠+灵活+高产能
 满足您现在、未来包装之需求

高速自动糊盒机

- MK550FBII
- MK650FBII
- MK800FBII

Automatic Folder Gluer
 通过法国BVQI公司
 ISO9001质量体系认证



MASTERWORK FOLD-GLUER

主要特点

- 机座采用整体钢板结构、模块化设计方式、集各个主要功能部件于一体；整体钢度好，拼机快捷准确方便，方便安装调试，为机器高速运转的整体性能提供可靠保障。
- 特殊专用型材设计，极大提高了工具、附件安装的方便性。
- 机器传动采用新型进口同步带及同步带轮传动，传动比准确，高速平稳，噪音最小，使用寿命长。
- 机器轴承全部为瑞士、日本进口，所有标准件、电器元件均选自进口名厂产品，确保机器即使细微部分，也力求做到无懈可击。

Main characters:

- The whole machine adopts the over-all steel structure and modularization design. It processes all functions. It can be installed and adjusted fast and easily. In this way, the whole machine can run steadily at a very high speed.
- The special steel can guarantee the easy installation.
- The machine drive system adopts new synchronization belt and the drive of synchronization belt wheel. It is precise and steady. At the same time, the noise is low and the service life is long.
- The axes of the machine are imported from Switzerland & Japan, and all the standard components and electric element are outstanding. It can make the machine perfect.



- ### 给纸部
- 采用高强度专用振动马达，仅使连接部位通过震动输纸更加顺畅稳定
 - 配备纸毛去除装置，进一步提高给纸的质量
 - 给纸刀，左右挡纸板整体气动上下调整，明显缩短调整及换盒时间

Feeding system

--It adopts the strong vibrating motor; which can make the connecting part steady.
 --It adopts the unhairing device to improve the quality of paper.
 --It adopts the pneumatic adjustment to feeding knife and warding board for saving time of box adjustment and change.



- ### 折返部
- 长距离折返部套，真正实现纸盒完成第1线180度，第3线135度；便于纸盒填充实物时方便打开
 - 组合分段及模块化设计方式，采用特殊专用型材设计，极大提高了工具、附件安装的方便性

Prefolding system

--For the long distance folding part, it can achieve to the first line to the angle of 180 and the third line to angle of 135 so that the boxes can be opened easily.
 --It adopts the modularization design and the special section steel; so as to you can install all the parts conveniently.

锁底部

- 组合分段式锁底单元，明显减少了变换工作时调校时间
- 模块化设计方式，预留后追挂伺服工作系统位置
- 可选配针剂盒类型装置

Bottom gluing system

--The subsection design bottom gluing units shorten the changing time during the procedure of working time.
 --It adopts the modularization design and the flap-folding hook servo system.
 --Pinpoint box types system as an option.



糊筒部位

- 标准配置机械翻转式上糊筒2组。
- 可选配德国HHS公司电子喷胶系统(2喷枪+2电眼)。
- 下糊筒特殊加大设计精确控制胶量，确保高速运转不甩胶，装拆、清洗、保养、非常方便。

Glue-applying roller device

--2 unit mechanical upper glue-applying rollers (standard).
 --Germany HHS gluer system of 2 gluer guns and 2 sensors (optional).
 --The lower glue-applying roller can control the glue and to avoid waster. It's easy for cleaning and maintenance.



本折部

- 外部折叠皮带可调整速度，能完全避免喇叭口的产生

Folding system

--It can adjust the speed by means of folding belt, so as to avoid the deformation of paper.



压着部

- 齐纸纠偏装置，进一步提高产品的生产质量。
- 配备机械计数装置，方便用户生产计数。

Trombone system

--Jogger device can improve the quality of paper.
 --It adopts the automatic counter, and it is easy to count for user.

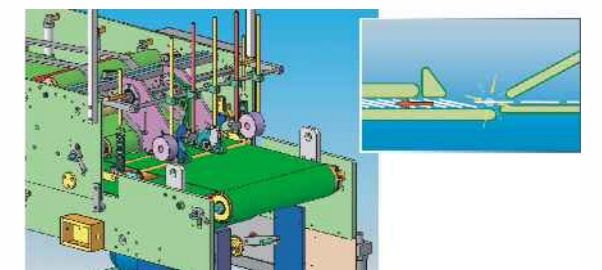


输送及横接部

- 输送部采用气动调整压力满足各种纸盒重叠程度的需要。
- 驱动式皮带接纸，并可根据盒型需要单独调整，达到完美的堆叠。
- 操作者根据打包速度，单独调整横接打包速度。

Delivery and interfacing system

--Adjust pressure pneumatically, suitable for the requirement of job.
 --Delivery unit driven by belts can be adjusted singly according to the jobs.
 --The operator can adjust the speed of belts according to the pacing speed.



人机界面

- 采用人机对话方式操作，集中显示机器运行和故障状态

Touch-screen

--The touch-screen display the running mode and malfunctions of the machine.

